



SERVO VARIABLE FREQUENCY DRIVE

Upgrade Your Mill With Electronic Speed Control

* Retrofit Packages Also Available For Drill Presses



IMPROVE RELIABILITY / PRODUCTIVITY WITH THE SERVO VARIABLE FREQUENCY DRIVE!

- **Excellent Low RPM Torque**
- **Convert Your Step Pulley Mill To Electronic Variable Speed**
- **Retro-Fit Package For Vertical Knee Mills, Includes All Mounting Hardware**
- **Completely Eliminate Sliding Variable Speed Pulleys**

- **Speed Range**
50 - 500 RPM in Low Gear
500 - 5,000 RPM in High Gear
- **Bright Blue LED Display That is Truly Accurate in Both Gear Ranges**
- **10 Turn Potentiometer for Accurate Speed Control**
- **Spindle Rotation is Always Correct**
- **Sensorless Vector Control**
- **Integrated Dynamic Braking Resistor for Quick Forward/Reverse Changes Like Tapping Applications**
- **220V Single Phase Model Available for Home Garage Use, No Phase Converter Needed**
- **Pulleys, Belts, and Mounting Hardware Included**
- **Easy to Install**

Mill Model Number	Price	Price w/Motor
M-0910-3-230, 3HP, 230V, 3 Ph	\$1395	\$2195
M-0910-3-230S, 3HP, 230V, 3 Ph, Step Pulley	\$1295	\$2095
M-0910-3-230-1, 3HP, 230V, 1 Ph	\$1395	\$2195
M-0910-3-230-1S, 3HP, 230V, 1 Ph, Step Pulley	\$1295	\$2095
M-0910-3-460, 3HP, 460V, 3 Ph	\$1649	\$2449
M-0910-3-460S, 3HP, 460V, 3 Ph, Step Pulley	\$1549	\$2349
M-0910-5-230, 5HP, 230V, 3 Ph	\$1549	\$2349
M-0910-5-230S, 5HP, 230V, 3 Ph, Step Pulley	\$1449	\$2249
M-0910-5-460, 5HP, 460V, 3 Ph	\$1749	\$2549
M-0910-5-460S, 5HP, 460V, 3 Ph, Step Pulley	\$1649	\$2449

* Retrofit packages also available for Drill Presses, please call for details.



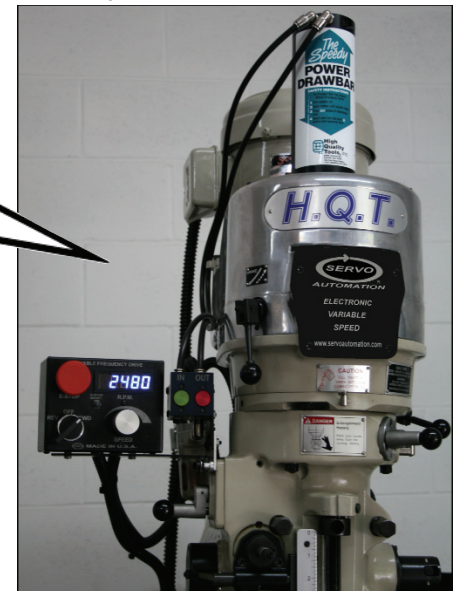
Window allows viewing of VFD status

Proudly Made in the U.S.A.



Optional Inverter Rated Motors are Available and Recommended

Part No. 044-0074 3HP Baldor Motor
Part No. 044-0073 5HP Baldor Motor



CLEVELAND, OH
Toll Free (800) 521-7359
PH (440) 942-9999 FAX (440) 942-9100

Visit our web site at www.servoautomation.com

A High Quality Tools Partner Company

Prices subject to change



VARIABLE FREQUENCY DRIVE *PLUS*

WITH PRESET SPEEDS AND TAPPING

GREATLY INCREASE THE VERSATILITY OF YOUR MILL WITH THESE UPGRADES FROM SERVO PRODUCTS COMPANY

The Plus Model Has All The Features Of The Standard VFD *PLUS*...

- **4 Preset Spindle Speeds In Addition To One Main Speed For Fast Speed Selection**
- **Tapping Function Reverses Spindle At The User Set Depth To Automatically Reverse The Spindle And Back Out The Tap**



4+1! 4 preset speeds plus one main speed for a total of 5 presets!

Mill Model Number	Price	Price w/Motor
M-0910P-3-230, 3HP, 230V, 3 Ph	\$1695	\$2495
M-0910P-3-230S, 3HP, 230V, 3 Ph, Step Pulley	\$1595	\$2395
M-0910P-3-230-1, 3HP, 230V, 1 Ph	\$1695	\$2495
M-0910P-3-230-1S, 3HP, 230V, 1 Ph, Step Pulley	\$1595	\$2395
M-0910P-3-460, 3HP, 460V, 3 Ph	\$1949	\$2749
M-0910P-3-460S, 3HP, 460V, 3 Ph, Step Pulley	\$1849	\$2649
M-0910P-5-230, 5HP, 230V, 3 Ph	\$1849	\$2649
M-0910P-5-230S, 5HP, 230V, 3 Ph, Step Pulley	\$1749	\$2549
M-0910P-5-460, 5HP, 460V, 3 Ph	\$2049	\$2849
M-0910P-5-460S, 5HP, 460V, 3 Ph, Step Pulley	\$1949	\$2749

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CALL YOUR DEALER FOR DETAILS

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